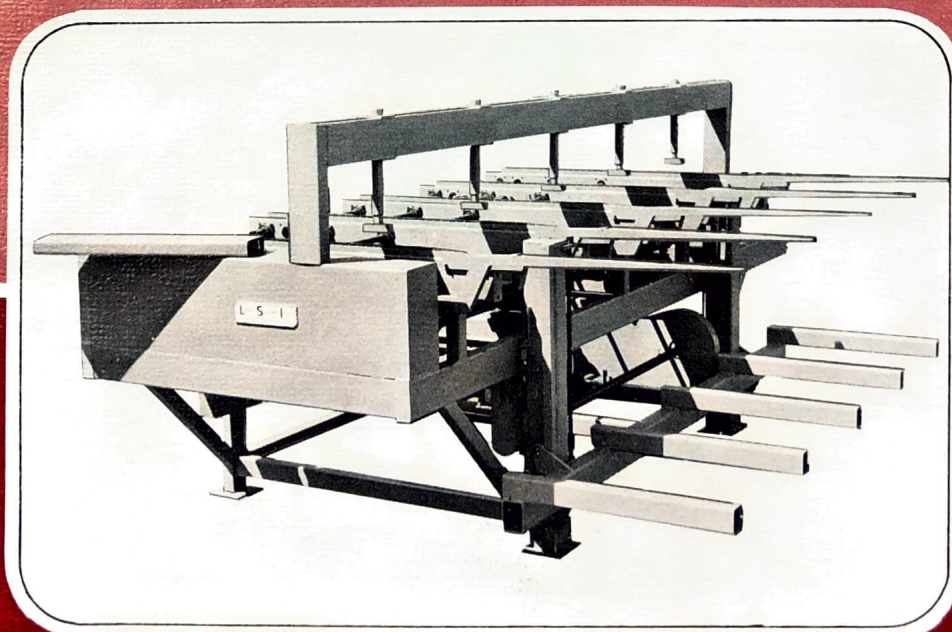




LUMBER SYSTEMS INC.

LUMBER STACKERS and STICKER PLACERS



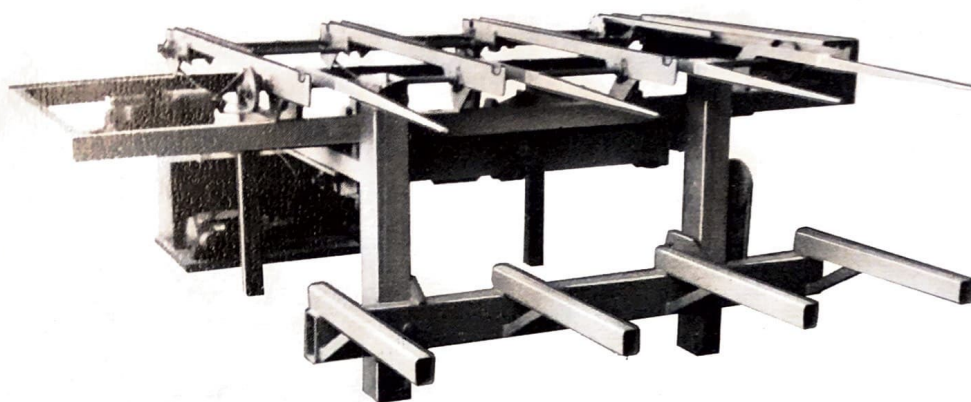
- Hydraulic
- Electric
- Up to 20 cycles/min
- Smooth — quiet
- Shop tested

- High R.O.I.
- Low maintenance
- High production
- Reliable
- Over 200 sold.

Your ONE SOURCE for Sawmill Equipment

Lumber stackers & sticker placers

LSI LUMBER STACKERS

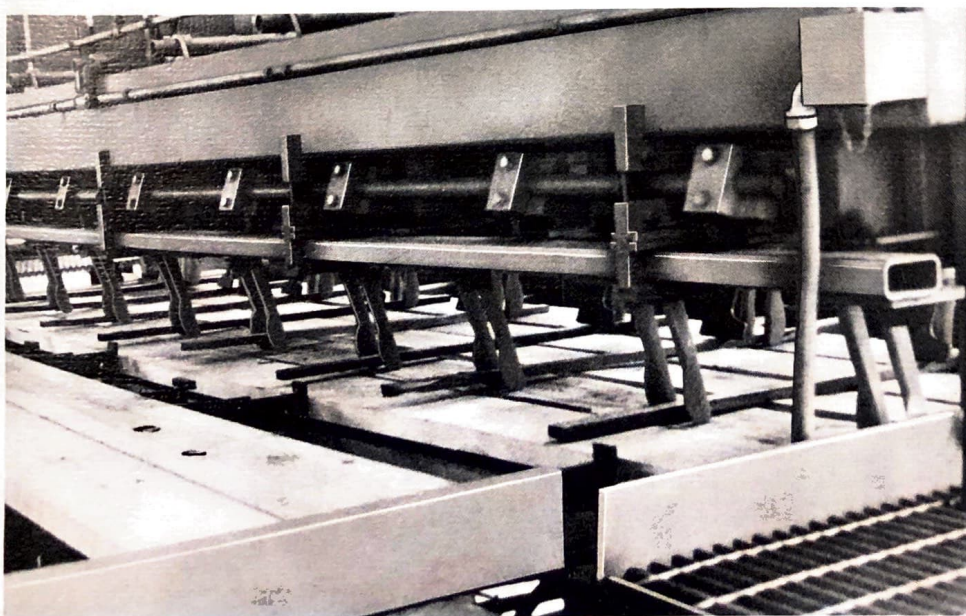


M-81 Profit Maker

12 ft/min
≈ 25m

- Economy stacker
- Rugged construction
- Steady production
- Affordable for any mill
- Various models 8'-24' lbr.

LSI STICKER PLACERS



CONVENTIONAL

- Self centering guide arms
- Air operated
- Synchronized with speed of stacker



PACKAGE STACKER DATA

■ LUMBER TO BE STACKED:

- Lengths—Minimum _____ feet,
Maximum _____ feet
Widths— Minimum _____ inches,
Maximum _____ inches
Thicknesses—
Minimum _____ inches,
Maximum _____ inches
☐ Rough Green
☐ Rough Dry
☐ Surfaced Green
☐ Surfaced Dry
Maximum weight per bd. ft. _____

■ PACKAGE TO BE STACKED:

- Width _____ inches
Height _____ inches
Minimum length lumber on bottom
course _____ feet
Number of courses for:
1" Lumber _____
2" Lumber _____
☐ Stickered package
(sticker size— _____ x _____ x _____)
☐ Solid package
Maximum weight _____ pounds

■ HAND OF STACKER:

- ☐ Right hand (0 lumber line on right
side when looking in the direction
of lumber flow to stacker)
☐ Left hand

■ PACKAGE TO BE REMOVED:

- ☐ Endwise by rolls
☐ On "zero" lumber line side
☐ On "far" lumber line side
☐ Sidewise chains
☐ Endwise with carrier bunks
Height of removal conveyor above
foundation _____ inches

■ HEIGHT OF INCOMING TRANSFER CHAINS _____ INCHES

■ OPTIONS

- ☐ Adjustable overhead course
divider (for lumber thicker than
2 inches)
☐ 2-speed lift motor
Stacking Carriage Drive
☐ 2-Speed
☐ Variable speed
☐ Headshaft for transfer chains to
stacker (installed in stacker)
☐ Pullback arms (non-marring
mechanism for providing square
package sides for stickered or
random width packages.
☐ Holdback prongs
☐ End patter
☐ Motor starter (all other process
control devices included)
☐ Special gear motors, etc.
List _____

Printed in U.S.A.



LUMBER SYSTEMS INC.

Your ONE SOURCE for Sawmill Equipment

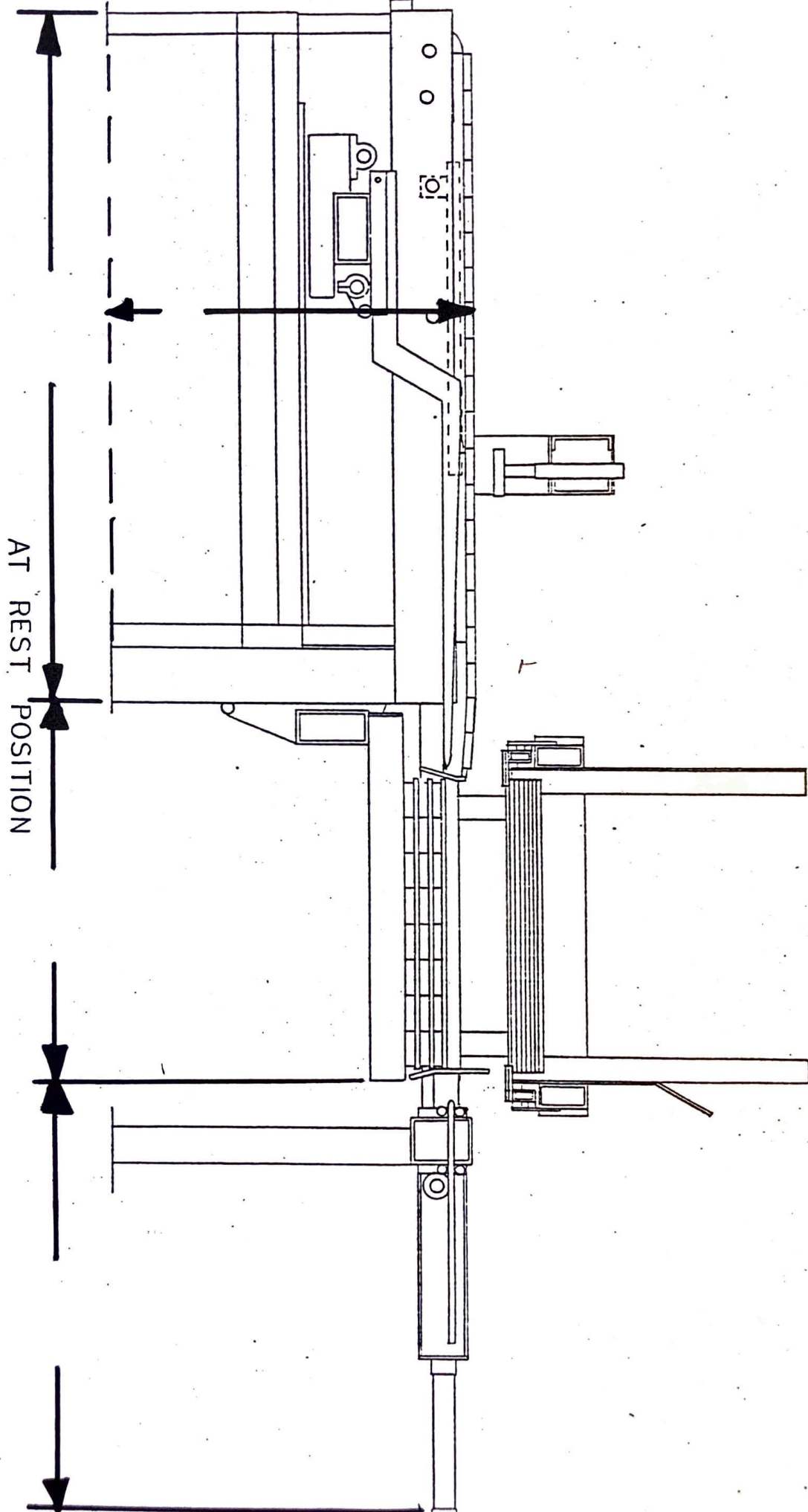
HOME OFFICE: 14333 N.E. Sandy Blvd. - Portland, Oregon 97230
Phone 503/256-2231 • Telex 36-0878

MAILING ADDRESS: P.O. Box 20849 • Portland, Oregon 97220

LSI Lumber Systems, Ltd.
14291 Burows Road
Richmond, B.C. V6V 1V9
Phone 604/273-0174

North American Controls
P.O. Box 20836
Portland, Oregon 97220
Phone 503/256-0446
14321 N.E. Sandy Blvd.

Serving all your needs for sawmill, log processing, planing mill, lumber handling and drying equipment.



AT REST POSITION

ILLUSTRATION 1